

Safety Data Sheet (SDS)

Revised on 01-Mar.-2023 (rev.3)

Created on 07-Jan.-2014 (rev.0)

1. Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: Special steel
Product shape: strip, sheet, plate, foil, processed product (profile rolled steel, bar, channel)
Product form: Mixture (Alloy)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses: Solid Product, Various Forms and Uses.
Uses advised against: Not applicable.

1.3 Details of the supplier of the safety data sheet

Company name: NIPPON KINZOKU CO., LTD.
Address: 10-1, 4-Chome, Funado, Itabashi-ku, Tokyo 174-8560
Responsible Dept.: Quality Assurance Section, Itabashi Plant
Tel: +81-3-3968-6323 (only available during office hours)
Fax: +81-3-5994-1587
Web Page: <https://www.nipponkinzoku.co.jp/en/>

1.4 Emergency Telephone Number

Contact: Same as the above

2. Hazards identification

The product in their solid state presents no inhalation, ingestion or contact health hazard. However, inhaling dusts and/or fumes which may be generated during certain manufacturing procedures such as burning, melting, welding, sawing, brazing, grinding and machining may irritate the mucous membranes of the respiratory organs, eyes, etc. Dusts may have combustion/explosion.

Regarding the elemental components contained in steel materials, there is the following hazard information.

2.1 Classification of the substance or mixture (GHS classification)

<HEALTH HAZARDS>

Hazard class	Classification	Hazard statement
Skin corrosion/irritation	Category 2, 3	H315 : Causes skin irritation.
Serious eye damage/eye irritation	Category 2	H319 : Causes serious eye irritation.
	Category 2B	H320 : Causes eye irritation.
Respiratory sensitization	Category 1, 1A	H334 : May cause allergy or asthma symptoms or breathing difficulties if inhaled
Skin sensitization	Category 1, 1A	H317 : May cause an allergic skin reaction.
Carcinogenicity	Category 2	H351 : Suspected of causing cancer
Reproductive toxicity	Category 1B	H360 : May damage fertility or the unborn child.
Specific target organ toxicity - Single exposure	Category 1	H370 : Causes damage to organs (respiratory system, kidney, digestive system)
	Category 3	H335 : May cause respiratory irritation (respiratory tract irritation)
Specific target organ toxicity - Repeated exposure	Category 1	H372 : Causes damage to organs through prolonged or repeated exposure (respiratory organs, nervous system)

<ENVIRONMENTAL HAZARDS>

Hazardous to the aquatic environment (Long-term)	Category 4	H413 : May cause long lasting harmful effects to aquatic life.
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2.2 Label elements (GHS Labeling)

<Pictograms>



<Signal word>

Danger, warning

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<Precautionary statements>

(Prevention precautionary statement)

- Do not handle until all safety precautions have been read and understood. (P202)
- Do not breathe dust/fume/gas/mist/vapors/spray. (P260)
- Avoid breathing dust/fume/gas/mist/vapours/spray. (P261)
- Wash hands thoroughly after handling. (P264)
- Do not eat, drink or smoke when using this product. (P270)
- Use only outdoors or in a well-ventilated area. (P271)
- Contaminated work clothing should not be allowed out of the workplace. (P272)
- Avoid release to the environment. (P273)
- Wear protective gloves. (P280)
- [In case of inadequate ventilation] wear respiratory protection. (P284)

(Response precautionary statement)

- IF ON SKIN: Wash with plenty of soap and water. (P302+P352)
- IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. (P304+P340)
- IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. (P305+P351+P338)
- IF exposed or concerned: Call a POISON CENTER/doctor. (P308+P311)
- If exposed or concerned: Get medical advice/attention. (P308+P313)
- Call a POISON CENTER/doctor if you feel unwell. (P312)
- Get medical advice/attention if you feel unwell. (P314)

(Storage precautionary statement)

- If skin irritation occurs: Get medical advice/attention. (P332+P313)
- If eye irritation persists: Get medical advice/attention. (P337+P313)
- If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician. (P342+P311)
- Take off contaminated clothing and wash it before reuse. (P362+P364)
- Store in a well-ventilated place. Keep container tightly closed. (P403+P233)
- Store locked up. (P405)

(Disposal precautionary statement)

- Dispose of contents/container in accordance with local/regional/national/international regulation to be specified. (P501)

3. Composition/ information on ingredients

3.1 Chemical identity : Mixture (alloy based on iron and chemically stable solid substance)

3.2 Composition / information Ingredients

Chemical Name	Weight %	CAS Number	EC Number
Silicon [Si]	0 - 3	7440-21-3	231-130-8
Manganese [Mn]	0 - 5	7439-96-5	231-105-1
Nickel [Ni]	0 - 5	7440-02-0	231-111-4
Chromium [Cr]	0 - 5	7440-47-3	231-157-5
Molybdenum [Mo]	0 - 2	7439-98-7	231-107-2
Copper [Cu]	0 - 0.5	7440-50-8	231-159-6
Tungsten [W]	0 - 3	7440-33-7	231-143-9
Vanadium [V]	0 - 0.5	7440-62-2	231-171-1
Iron [Fe]	bal	7439-89-6	231-096-4

Note 1) The component values differ depending on the steel grade standard within the range shown in the above table.

Note 2) In addition to the main components in the above table, trace elements such as carbon [C], phosphorus [P], sulfur [S], and nitrogen [N] are included.

Note 3) These steel products may have oil coating (petroleum hydro carbon) to prevent rust.

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4. First-aid measures

In case of inhalation of, ingestion of, or skin contact with the dust or fumes generated during processing of steel materials, immediately give first aid described below, and then seek medical attention or treatment if necessary.

- **Inhalation:** Move victim to fresh air and keep at rest in position comfortable for breathing.
- **Skin contact:** Wash skin immediately with plenty of water and soap.
- **Eye contact:** Rinse carefully with water for several minutes. In case of using contact lenses, remove them if easy to do so. Continue rinsing.
- **Ingestion:** Rinse mouth out thoroughly with water.
- **Others:** In case of skin wound such as a cut from edge or chips of steel material, keep wound clean. If skin becomes burned by arcs, etc., cool with water.

5. Fire-fighting measures

The product is non-combustible and non-explosive under normal conditions. Fire extinguishers/water may be used if in a situation of fire. However the fines of the products may be combustible or explosive depending on circumstances.

- **Suitable extinguishing media:** Use extinguishing media appropriate for surrounding fire.
- **Unsuitable extinguishing media:** No applicable information for this item.

6. Accidental release measures

No available data to exposure prevention and protective measures for steel in solid state. However, with operations such as welding, sawing, brazing, grinding, machining etc. that might case dust/fume, follow the procedures shown below.

6.1 Personal precautions, protective equipment, and emergency procedures

Provide adequate ventilation. Wear appropriate protective equipment to prevent inhalation of or eye contact with dust or fumes.

6.2 Environmental precautions

Not applicable to steel in solid state.

6.3 Methods and materials for containment and cleaning up

Contaminated packages must be disposed of as waste according to section 13.

7. Handling and Storage

7.1 Precautions for safe handling

Wear appropriate protective equipment in case of generating dust or fumes during welding, weld cutting or grinding. Moreover, be sure to provide local or general ventilation system.

For heavy weights, call for precautions in handling, against toppling, rolling and package-collapsing. Cut-ends and cutting chips with burr may be injurious. Fumes from welding and fine particles may cause fire injury. When cutting bundling and packaging hoops (bands), be careful about bouncing hoops and hoop-tips. Particularly with coils, be careful about their leading ends which, when unbundled, might spring up ward.

7.2 Conditions for safe storage, including any compatibilities

Avoid contact with water leakage, acid, alkali or substances containing them. Avoid environment with high temperature and high humidity. Pack them with sheets or covers to prevent products from getting rusty or rain water infiltrations, if needed.

8. Exposure Controls/ Personal Protection

No available data to exposure prevention and protective measures for steel in solid state. However, with operations such as welding, sawing, brazing, grinding, machining etc. that might case dust/fume, follow the exposure control/personal protection procedures shown below.

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8.1 Concentration limit

	Mn	Ni	Cr	Mo	Cu	W
year classified	2018	2009	2019	2015	2013	2015
ACGIH ^{*1}	0.1(l) ^{*3}	1.5(l) ^{*3}	0.5(l) ^{*3} (metal)	10(l) ^{*3}	1 ^{*4}	5
TLVs·TWA [mg/m ³]	0.02(R) ^{*3}			3(R) ^{*3}	0.2 ^{*5}	

*1. American Conference of Governmental Industrial Hygienists

(by https://anzeninfo.mhlw.go.jp/anzen_pg/GHS_MSD_FND.aspx)

*2. The hyphen (-) in the table indicates that classification has not been carried out.

*3. (l); Inhalable fraction (R); Respirable fraction *4. Dust and mists *5. Fume

8.2 Exposure controls

If dust/fume occurs, use partial/whole ventilation

8.3 Personal Protection

If dust/fume occurs, use suitable respiratory protective equipment/protective gloves/protective wear/safety shoes.

9. Physical and chemical properties

appearance : Silver-gray metallic solid form	upper/lower flammability or explosive limits :
odor : Odorless	Not Applicable
odor threshold : Not Applicable	vapor Pressure : Negligible
pH : Not Applicable	vapor density : Not Applicable
melting Point : 1370°C and over	relative Density : 7 – 9 (g/cm ³ at 20°C)
boiling range : Unknown	n-octanol/water partition coefficient : Not Applicable
flash point : Non-flammable	auto-ignition temperature : Not Applicable
solubility (water) : Insoluble	decomposition temperature : Not Applicable

10. Stability and reactivity

10.1 Reactivity/Chemical stability: Stable and non-reactive under general condition.

10.2 Possibility of hazardous reactions: Contact with chemicals such as water and acids may cause oxygen deficiency and harmful gas generation.

10.3 Conditions to be avoided: Keep away from environments of high temperature and humidity.

10.4 Incompatible materials: Oxidizing substance

10.5 Hazardous decomposition products: Inter-metallic compounds in fume at welding/fusing may exist.

11. Toxicological information

Hazard class	[Si]	[Mn]	[Ni]	[Cr]	[Mo]	[Cu]	[W]
year classified	2009	2006	2009	2019	2015	2020	2015
Acute toxicity	—	—	—	—	—	—	—
Skin corrosion/irritation	—	Category 3	—	—	Category 2	—	—
Serious eye damage/eye irritation	Category 2B	Category 2B	—	Category 2	Category 2	—	Category 2B
Respiratory sensitization	—	—	Category 1	Category 1A	—	—	—
Skin sensitization	—	—	Category 1	Category 1A	—	Category 1A	—
Carcinogenicity	—	—	Category 2	—	—	—	—
Reproductive toxicity	—	Category 1B	—	—	—	—	—
Specific target organ toxicity - Single exposure	—	Category 1 (r.s.)	Category 1 (r.s., kid)	Category 3 (r.t.i.)	Category 3 (r.t.i.)	Category 1 (d.s.), Category 3 (r.t.i.)	Category 3 (r.t.i.)
Specific target organ toxicity - Repeated exposure	—	Category 1 (r.s., n.s.)	Category 1 (r.s.)	—	—	—	—

note 1 NITE-CHRIP / NITE integrated version GHS classification result by the government

note 2 (r.s.) respiratory system, (n.s.) nervous system, (r.t.i.) respiratory tract irritation, (kid.) kidney, (d.s.) digestive system,

note 3 "-" in the table indicates that the elements in question are classification not possible or was not conducted in the year.

note 4 See Section 2 (Hazard summary) for each category information

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12. Ecological information

Hazard class	[Si]	[Mn]	[Ni]	[Cr]	[Mo]	[Cu]	[W]
year classified	2009	2006	2014	2019	2015	2013	2015
Hazardous to the aquatic environment (Acute)	—	—	—	—	—	—	—
Hazardous to the aquatic environment (Long-term)	—	Category 4	—	—	—	—	—
Hazardous to the ozone layer	—	—	—	—	—	—	—

note 1 NITE-CHRIP / NITE integrated version GHS classification result by the government

note 2 "-" in the table indicates that the elements in question are classification not possible or was not conducted in the year.

note 3 See Section 2 (Hazard Summary) for each category information.

13. Disposal considerations

Waste disposal recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

Additional information: Recycle where possible and/or dispose of spent material such as metals and metal-bearing waste and submerged arc welding (SAW) flux/slug appropriately.

14. Transport information

The product does not correspond to a material targeted for international regulation regarding the transportation.

15. Regulatory information

Regulation by law of Japan

- Industrial Safety and Health Act
- Act on the Assessment of Releases of Specified Chemical Substances in the Environment and the Promotion of Management Improvement
- Waste Management and Public Cleansing Act

16. Other information

References

- ISO 11014 "Safety data sheet for chemical products - Content and order of sections"
- Globally Harmonized System of Classification and Labeling of Chemicals (GHS)
- NITE-CHRIP / NITE integrated version GHS classification result by the government
https://www.nite.go.jp/en/chem/chrp/chrp_search/systemTop

This Safety Data Sheet is prepared on the basis of the materials and the information that are available at this time.

This is provided as reference information for businesses handling our products to ensure the safe handling chemically, and it is not a guarantee of safety.

Businesses handling please use this paper for reference, and it is necessary to take appropriate safety measures on your own responsibility according to your intended use and usage.

End of Safety Data Sheet